

Werks-Nr. Works-No. No de l'usine	A08 4927572	Zeugnis-Nr. Certificate-No. No de certificat	A03 7349780001	Sendungs-Nr. Shipment-No. No de envoi		Seite-Nr. Page-No. Page-No.	1												
thyssenkrupp Steel Europe AG - 47161 Duisburg A01				BESCHEINIGUNG ÜBER MATERIALPRÜFUNGEN DOCUMENT ON MATERIAL TESTS DOCUMENT DE CONTROL DES MATERIAUX		EN 10204 EN 10204 EN 10204													
A06 ZPK - ZAHIDNA POKRIVELNA KOMPANIA MAKUHY STR., 41A UA 76014 IVANO-FRANKIVSK				A02 TEST REPORT 2.2															
Bestell-Nr. Order-No. No de commande				22.05.2020 abnahme_zeugnisse.stahl@thyssenkrupp.com		3d													
A07.1-A07.5																			
Werkstoff ; Quality ; Matériau / Lieferbedingungen ; Specification ; Conditions de livraison B02/B03 S250GD+ZM / DIN EN 10346 - 10.2015																			
Kennzeichnung: MATERIAL, HEAT-NO., MANUFACTURING/SAMPLE-NO. Marking: Marque: B06						Zeichen des Lieferwerkes: Supplier's mark: Marque d'usine: TKS A04													
NOMINAL VALUES ITEM3: (G/QM) TS 130 (NOM) ORGANIC COATING / DIN EN 10169 - 06.2012 <table border="0"> <tr> <td>COATING MATERIAL:</td> <td>UPPER SIDE POLYESTER (WRINKLE)</td> <td>LOWER SIDE POLYESTER INNEN</td> </tr> <tr> <td>TYPE OF COATING:</td> <td>PLADUR WRINKLE</td> <td>PLADUR INDOOR</td> </tr> <tr> <td>DRY-FILM THICKNESS:</td> <td>35 MY (NOM)</td> <td>10 MY (NOM)</td> </tr> <tr> <td>TONE / DECORATION:</td> <td>WRINKLE ANTHRAZIT 7016</td> <td>GRAU</td> </tr> </table> THICKNESS TOLERANCE: + [mm] 0 - [mm] 0.08 BASE MATERIAL: ZINCMAGNESIUM B01 TYPE OF PRODUCT / SURFACE STRIP; PLADUR;								COATING MATERIAL:	UPPER SIDE POLYESTER (WRINKLE)	LOWER SIDE POLYESTER INNEN	TYPE OF COATING:	PLADUR WRINKLE	PLADUR INDOOR	DRY-FILM THICKNESS:	35 MY (NOM)	10 MY (NOM)	TONE / DECORATION:	WRINKLE ANTHRAZIT 7016	GRAU
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ITEM	B09 x B10 x B11 DIMENSIONS	B08 NUMBER PIECES	B13 WEIGHT NET	B13 WEIGHT GROSS															
003	0,5 x 1250,0 [mm]	* 4	21.930 kg	22.190 kg															
		** 4	21.930	22.190															
LIST OF MATERIAL IDENTIS																			
ITEM	B07 BUNDLE	C00 SAMPLE NO.	B07 HEAT NO.	B08 NUMBER PIECES	B13 WEIGHT NET	B13 WEIGHT GROSS													
003	YN55002	YN550	768340	1	5.570 kg	5.635 kg													
003	YN55003	YN550	768340	1	5.570	5.635													
003	YN55004	YN550	768340	1	5.570	5.635													
003	YN55005	YN550	768340	1	5.220	5.285													

thyssenkrupp Steel Europe AG

Abnahme

A05

-FOLGESEITE-

ITEM	B07 BUNDLE	C00 SAMPLE NO.	B07 HEAT NO.	B08 NUMBER PIECES	B13 WEIGHT NET	B13 WEIGHT GROSS
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CHEMICAL COMPOSITION OF THE HEAT IN % C71-C99

B07

HEAT NO.	C	SI	MN	P	S	AL
768340	0,058	0,088	0,190	0,012	0,0023	0,033

C70 HEAT PROCESS OXYGEN STEEL

TENSILE TEST (DIN EN ISO 6892-1)

B07 HEAT- NO.	C00 SAMPLE NO.	C02 POSIT	C03 TEST TEMP °C	C10 TYPE	C11 R MPa	R Art	C12 Rm MPa	Lo mm	C13 A %
768340	YN550	L	20	D	476	REH	480	80	27

METALLIC COATING

B07 HEAT- NO.	C00 SAMPLE NO.	UPPER SIDE g/m ² M	LOWER SIDE g/m ² M	THICKNESS- CORE mm	THICKNESS- COATING mm
768340	YN55002	68	66	0,42	0,44

ORGANIC COATING

B07 HEAT- NO.	C00 SAMPLE NO.	UPPER SIDE µm	LOWER SIDE µm
768340	YN55002	33	9

LEGENDS

TYPE TENSILE TEST	POSIT
D = FLAT TENSILE TEST (DIN EN ISO-FORM 2 Tab. B.1)	L = LONG.

RESULT OF -ADHESION TEST METALLIC COATING-: WITHOUT CLAIM

ORGANIC COATING / DIN EN 10169 - 06.2012

Z02

ABNAHMEBEAUFTRAGTER DES HERSTELLERS

THE MANUFACTURER'S AUTHORIZED INSPECTION REPRESENTATIVE

LE REPRÉSENTANT AUTORISÉ DU CONTRÔLEUR DU PRODUCTEUR


 Z03 Delhaes (Leiter Abnahme)


 Z03 Schmidt (Fachkoordinator Abnahme)