

U.S.Steel Košice, s.r.o. A01 Vstupný areál U.S.Steel 044 54 Košice SLOVAK REPUBLIC		Purchaser Art. No: 749ODDB2/10 A09 Works Order No: XE2C2427 A08 Advice No: 22/399553 01 A10 Your order: 24.11.2022 A07		TOV VKF "ROM LTD" A06 Shyroka str. 1 79025 LVIV Ukraine	
METALLURGICAL CERTIFICATE NO: L0457801/006 A03				Size: 0,430 x 1250,0 mm EN 10143/06	
Desc. of goods: PRIME COLORCOATED GALVANIZED COILS B01 Z 140 g/m2;NB					
Standard: EN10346-TNUSSK420119 B02		B03		Net Weight: 14 320 kg B13	
Quality: DX51D+Z B02		Delivery Note: L0457801 A10			
Coat	Name		Thickness		Shade
Top D63	Polyester Text Primer		20 my 5 my		RAL 7024 D WHITE
Back D63	Backcoat		7 my		RAL 7032 C

Unit No	Coil No	Heat	B07	Unit No	Coil No	Heat	B07
331667100	3316671	33166		331667300	3316673	33166	
331667200	3316672	33166					

M E C H A N I C A L T E S T R E S U L T S

	Coil No	Coil No	Coil No
Min. / Max.	3316671	3316672	3316673

C12 Rm(T)	(MPA)	270/500	375	375	375
C13 A80(T)	(%)	18,0/	33,0	33,0	33,0
D62 Coating Weight/Mass	(Gm2)	140/	145	145	145
C02 Direction: (T)-transversal;					

T E C H N I C A L R E Q U I R E M E N T S

	Coil No	Coil No	Coil No
Min. / Max.	3316671	3316672	3316673

D63 Org.coat.thick.-Top	(MCR)	21/	25	25	25
D63 Org.coat.thick.-Back	(MCR)	5/	8	8	8
D65 Adhesion of org.coat	(UNS)	/1	0	0	0
D78 ()		/			
D69 Specular gloss	(STG)	/	0,00	0,00	0,00
D72 Colour shade-delta E	(DE)	/1,50	0,27	0,27	0,27
D70 T-Bend Test	(UNS)	/3,00	1,50	1,50	1,50
D71 MEK test	(UNS)	/>100			

C71 C H E M I C A L C O M P O S I T I O N , %

	Heat No		Heat No
Min. / Max.	33166	Min. / Max.	33166
C	/0,18 0,05	Mn	/1,20 0,16
Si	/0,50 0,01	P	/0,12 0,01

THE MATERIAL IS IN COMPLIANCE WITH ORDER REQUIREMENTS. Z01

The measured weight-based activity of Co60 + Cs137 + Am241 radionuclide is not higher than 100 Bq/kg. D02

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Z04

Z05

Z02

Z03

U. S. Steel Košice, s.r.o. 02
Vstupný areál U. S. STEEL
Odbor Analýzy kvality a špecifikácie
Uvoľňovanie výrobkov a Hutné atesty
044 54 Košice

www.usske.sk

Košice: 2.12.2022, 7:30:04

Ján Godina, AUTHORIZED INSPECTION REPRESENTATIVE. e-mail: InspectionDocument@sk.uss.com, tel.: +421-55-6739404

Z02

U.S.Steel Košice, s.r.o. A01 Vstupný areál U.S.Steel 044 54 Košice SLOVAK REPUBLIC		Purchaser Art. No: 749ODDB2/10 A09 Works Order No: XE2C2427 A08 Advice No: 22/399553 01 A10 Your order: 24.11.2022 A07		TOV VKF "ROM LTD" A06 Shyroka str. 1 79025 LVIV Ukraine	
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C71

C H E M I C A L C O M P O S I T I O N, %

Min. / Max.		Heat No	Min. / Max.		Heat No
		33166			33166
S	/0,045	0,014	Ti	/0,049	0,001

THE MATERIAL IS IN COMPLIANCE WITH ORDER REQUIREMENTS. Z01

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